

### ULTRA



Multi-substrate Adhesion



Fast Bonding



Low-odor Technology

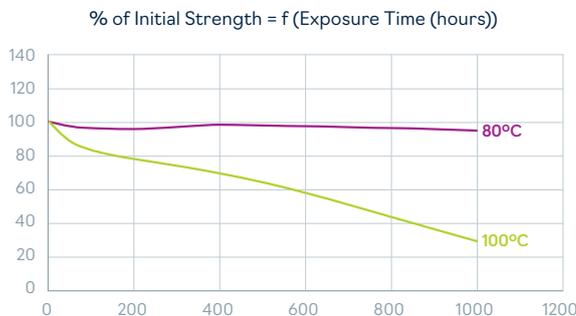
**Born2Bond™ Ultra** adhesives are low-odor, low-blooming, instant adhesives with a range of viscosities, specially designed for bonding most substrates including plastics, rubbers and metals. The formulation consistency has been designed for high bond strength, even in places that are subject to flexing. Careful selection of the formulation ingredients ensures that the product does not leave a white stain (blooming).

#### FEATURES

- Fixture time: 10 seconds\*
- High bonding strength
- Long open time
- Low odor, low blooming
- Less brittle than conventional instant adhesives
- Bonds a large range of materials\*\* including polystyrene
- Transparent and easy to use

#### TYPICAL APPLICATIONS

- Leather and rubber bonding
- Shoe assembly
- Automotive aftermarket applications
- Speaker assembly



	ULTRA LV	ULTRA MV	ULTRA HV
<b>BASE</b>	Methoxyethyl Cyanoacrylate		
<b>VISCOSITY (cP)</b>	20 - 50 cP	120 - 170 cP	700 - 1,000 cP
<b>FIXTURE TIME*</b>	5-10 seconds	10 seconds	15 seconds
<b>BOND STRENGTH</b>	Grit-Blasted Mild Steel 14 MPa	Grit-Blasted Mild Steel 13 MPa	Grit-Blasted Mild Steel 11 MPa
<b>APPEARANCE</b>	Transparent		
<b>TEMPERATURE RANGE</b>	-40°C up to +80°C		
<b>AVAILABLE IN</b>	Bottles: 20g, 500g		

TDS and SDS available on request

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