

# 60% Bio-based instant adhesive with revolutionary durability

**ULTRA K85** 

85°C 85%

Resistant to 85°C/85%RH



Low bloom



Low-odor technology



Higher durability

First instant
adhesive
to pass up to
1,000 hours on
the double
85 test\*

**Born2Bond™ Ultra K85** is a fast-bonding adhesive that boasts exceptional resistance to humidity and high temperatures. The first-ever instant adhesive to withstand **up to 1,000 hours at 85°C and 85% relative humidity\***, it is ideal for bonding substrates exposed to highly-variable environmental conditions, without compromising outstanding sustainability credentials.

### **FEATURES**

- Resistant to 85°C/85%RH for up to 1,000 hours
- Resistant to 70°C for 10 days under water
- Passes the cataplasma test on GBMS
- 60% bio-based content from renewable sources (Arkema Oleris® Advanced Bio-Materials)
- · 30% elongation
- Low blooming
- Mild odor during application and curing
- Non-irritant
- Single component
- Fast bonding (fixture time of 15 seconds\*\*)
- Passes ISO 10993-5

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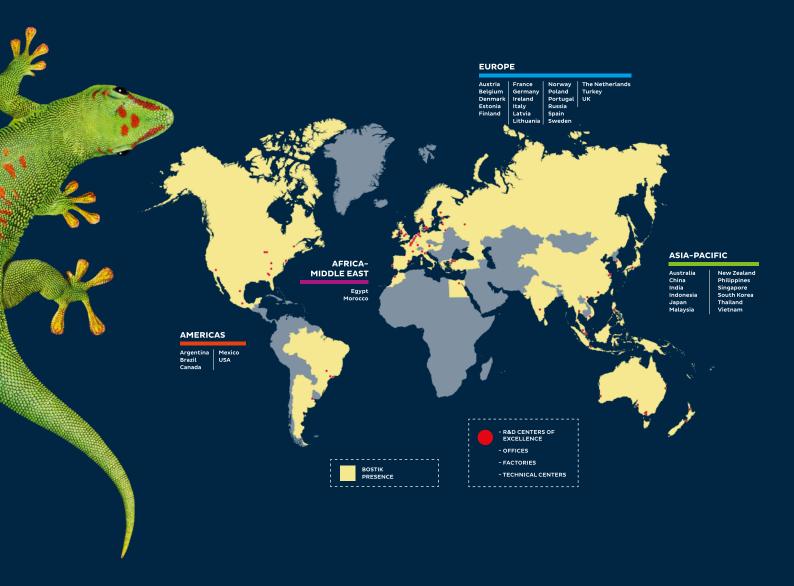
TDS and SDS available on request

#### **TYPICAL APPLICATIONS**

- Outdoor products (exposed to rain, heat and cold)
- MRO (Maintenance, Repair and Overhaul)
- General assembly
- Toy manufacturing and prototyping
- Medical devices
- Automotive
- Consumer electronics



BASE	Heptyl Cyanoacrylate
VISCOSITY	140-200 cP
FIXTURE TIME	15 seconds**
BOND STRENGTH	8-15 MPa**
APPEARANCE	Colorless
TEMPERATURE RANGE	-40°C to +100°C
AVAILABLE IN	Bottles: 20g, 500g



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