**Born2Bond™ Ultra Gel** is a low-odor, low-blooming, instant adhesive specially designed for bonding most substrates including plastics, rubbers and metals. The formulation consistency has been designed for high bond strength, even in places that are subject to flexing. The gel consistency allows application in any orientation. Careful selection of the formulation ingredients ensures that the product does not leave a white stain (blooming).

### FEATURES
- Fixture time: 5 seconds*
- High bonding strength
- Long open time
- Low odor, low blooming
- Peel resistance
- Bonds a large range of materials**
  including polystyrene
- Gel consistency for precise application

### TYPICAL APPLICATIONS
- Leather and rubber bonding
- Shoe assembly
- Automotive aftermarket applications
- Sporting equipment
- Toy assembly
- Bonding glass to metal for jewelry

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**BASE**
- Methoxyethyl Cyanoacrylate

**VISCOSITY (cP)**
- 105,000 - 120,000 cP

**FIXTURE TIME**
- 5 seconds

**BOND STRENGTH**
- Grit-Blasted Mild Steel - 13 MPa

**APPEARANCE**
- Transparent

**TEMPERATURE RANGE**
- -40°C up to +80°C

**AVAILABLE IN**
- Tubes: 5g, 20g

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*TDS and SDS available on request.

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*Depending on substrates. **Except polyolefins.

Always use glasses and gloves when applying adhesives.
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