Born2Bond™ Repair is a gap-filling, instant adhesive and repair product with excellent adhesion to a very broad range of materials and surfaces. Repair is ideal for instant bonding and repairing, because it combines the strength of a structural adhesive with the speed of an instant adhesive. A tough polymer is achieved within a hardening time of under 10 minutes, and the gel consistency enables application in any orientation.

### FEATURES
- Fixture time in 60 seconds*
- Hardens in 5-10 minutes*
- Instant adhesion with high bonding strength
- Low volume shrinkage: 4.3%
- Fills gaps of large volumes
- Bonds a large range of materials**
- Machinable, sandable and paintable once hardened
- Impact resistant
- Gel consistency for precise application
- Non-sagging for vertical applications

### TYPICAL APPLICATIONS
- Automotive aftermarket applications
- Wood repair and reconstruction
- Rubber door bonding
- Automotive joint bonding
- Plastic defect repairing

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**% of Initial Strength = f (Exposure Time (hours))

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<th>BASE</th>
<th>Ethyl Cyanoacrylate</th>
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| VISCOSITY (cP) | Part A: 130,000 - 180,000  
Part B: 70,000 - 130,000 |
| OPEN TIME | 4-10 minutes |
| FIXTURE TIME* | 15-60 seconds |
| BOND STRENGTH | Grit-Blasted Mild Steel - 14 MPa |
| APPEARANCE | Whithish |
| TEMPERATURE RANGE | -40°C up to +80°C |
| GAP FILLING CAPABILITY | Centimeters |
| AVAILABLE IN | Syringes: 10g, 50g |

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*T Depending on gaps and substrates.  **Except polyolefins.

Always use glasses and gloves when applying adhesives.
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