

## **PRODUCT SELECTOR**

Please use the **Product Selector** below to identify the right solutions for your bonding requirements.

 
 PRODUCT PRE-SELECTOR

 1K
 2K
 DUAL CURE

 GAP FILLING
 < 0.15mm</td>
 Up to centimeters
 < 10mm\*</td>

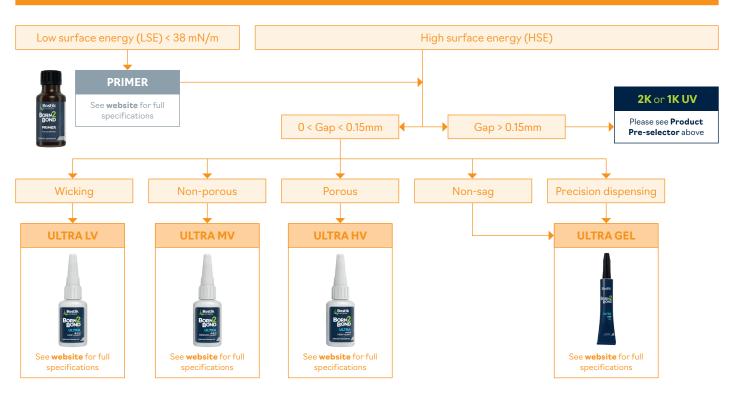
FIXTURE TIME	5 - 15 sec	> 15 sec	< 5 sec*
OPEN TIME	+++	++	++
IMPACT RESISTANCE	+	+++	++

\* For light curing

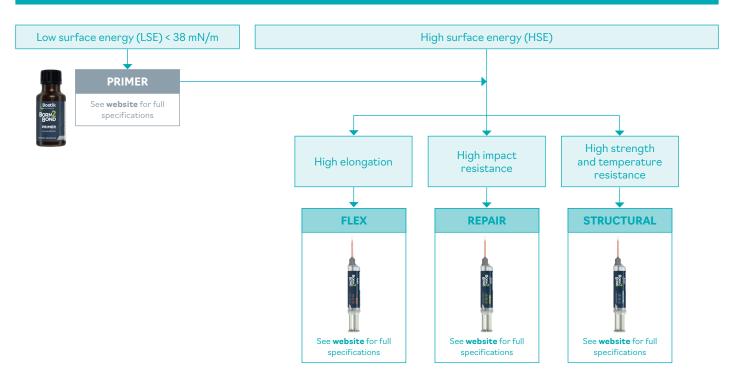
+ Moderate ++ Good +++ Excellent

DEFINITIONS		
GAP FILLING	Dispensing or injecting a one or two-component curing system, resulting in a soft or structural form-in-place elastomer or polymer, used as an adhesive, sealant or to fill a void.	
FIXTURE TIME	Time taken to obtain a level of performance sufficient to hold a load with 1kg weight for 10 seconds.	
OPEN TIME	Time during which one can assemble the two parts of an assembly and obtain the maximum properties.	
IMPACT RESISTANCE	Ability to withstand intense force or shock applied to it over a short period of time. Impact resistance is an important consideration for fall protection equipment.	

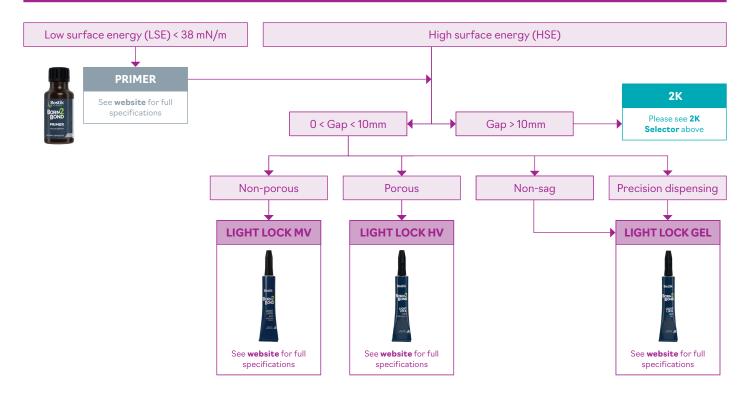




2K



DUAL CURE



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