Please use the **Product Selector** below to identify the right solutions for your bonding requirements.

### PRODUCT PRE-SELECTOR

<table>
<thead>
<tr>
<th></th>
<th>1K</th>
<th>2K</th>
<th>DUAL CURE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>GAP FILLING</strong></td>
<td>&lt; 0.15mm</td>
<td>Up to centimeters</td>
<td>&lt; 10mm*</td>
</tr>
<tr>
<td><strong>FIXTURE TIME</strong></td>
<td>5 - 15 sec</td>
<td>&gt; 15 sec</td>
<td>&lt; 5 sec*</td>
</tr>
<tr>
<td><strong>OPEN TIME</strong></td>
<td>+++</td>
<td>++</td>
<td>++</td>
</tr>
<tr>
<td><strong>IMPACT RESISTANCE</strong></td>
<td>+</td>
<td>+++</td>
<td>++</td>
</tr>
</tbody>
</table>

* For light curing
  + Moderate
  ++ Good
  +++ Excellent

### DEFINITIONS

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>GAP FILLING</strong></td>
<td>Dispensing or injecting a one or two-component curing system, resulting in a soft or structural form-in-place elastomer or polymer, used as an adhesive, sealant or to fill a void.</td>
</tr>
<tr>
<td><strong>FIXTURE TIME</strong></td>
<td>Time taken to obtain a level of performance sufficient to hold a load with 1kg weight for 10 seconds.</td>
</tr>
<tr>
<td><strong>OPEN TIME</strong></td>
<td>Time during which one can assemble the two parts of an assembly and obtain the maximum properties.</td>
</tr>
<tr>
<td><strong>IMPACT RESISTANCE</strong></td>
<td>Ability to withstand intense force or shock applied to it over a short period of time. Impact resistance is an important consideration for fall protection equipment.</td>
</tr>
</tbody>
</table>

### 1K

- Low surface energy (LSE) < 38 mN/m
- High surface energy (HSE)

- **PRIMER**
  - See website for full specifications

- **ULTRA LV**
  - See website for full specifications

- **ULTRA MV**
  - See website for full specifications

- **ULTRA HV**
  - See website for full specifications

- **ULTRA GEL**
  - See website for full specifications

- 0 < Gap < 0.15mm
- Gap > 0.15mm

- Wicking
- Non-porous
- Porous
- Non-sag
- Precision dispensing

Please see **Product Pre-selector above**

**2K or 1K UV**

Please see website for full specifications

**Born2Bond™** Join the Adhesive Transformation