

PRODUCT SELECTOR

Please use the **Product Selector** below to identify the right solutions for your bonding requirements.

	PRODUCT PRE-SELECTOR		
	1K	2K	DUAL CURE
GAP FILLING	< 0.15mm	Up to centimeters	< 10mm*
FIXTURE TIME	5 - 15 sec	> 15 sec	< 5 sec*
OPEN TIME	+++	++	++
IMPACT RESISTANCE	+	+++	++

* For light curing

+ Moderate ++ Good +++ Excellent

DEFINITIONS	
GAP FILLING	Dispensing or injecting a one or two-component curing system, resulting in a soft or structural form-in-place elastomer or polymer, used as an adhesive, sealant or to fill a void.
FIXTURE TIME	Time taken to obtain a level of performance sufficient to hold a load with 1kg weight for 10 seconds.
OPEN TIME	Time during which one can assemble the two parts of an assembly and obtain the maximum properties.
IMPACT RESISTANCE	Ability to withstand intense force or shock applied to it over a short period of time. Impact resistance is an important consideration for fall protection equipment.



